

Work Order ID 124999

124999

Page 1

Wednesday, October 01, 2014 9:22:59 AM

Item ID: D412-750-141

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Tail Light Fairing LH

Start Date: 10/01/14 Start Qty: 3.00

3

Cust Item ID:

Required Date: 10/10/14 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan:

Date:

4-0-01

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev A

MLJ 14-10-01

3

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D412-750-141 CHG001

3

8

28

14/10/02

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

3x

DAS
28
9-89

OCT 01 2014

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

***** Ensure part is a L/H as per dwg *****

3

8

28

14/10/02

Work Order ID 124999

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124999

Page 2

Item ID: D412-750-141

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Tail Light Fairing LH

Start Date: 10/01/14 Start Qty: 3.00 ***3***

Cust Item ID:

Required Date: 10/10/14 Req'd Qty: 3.00 ***3***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-750-141 Location: 124

PPP Rev: _____

Identify on inside surface as indicated
TCCA-PDA, DART AEROSPACE LTD
P/N: D412-750-141 B/N: BXXXXX
FOR PRODUCT ELIGIBILITY SEE PDA06-13

3

OCT 02 2014

DAS
06
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 14-10-03ME
14-10-3

Picklist Print

Wednesday, October 01, 2014 9:23:04 AM

Page 1

Work Order ID: 124999

124999

Parent Item: D412-750-141

D412-750-141

Parent Item Name: Tail Light Fairing LH

Start Date: 10/01/14

Required Date: 10/10/14

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP revA 06.09.22 new issue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-3A 3 *AN3-3A* Bolt (JP)		Purchased	No			120	Each	585.0000	10 7	30			DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST350				585					
				m127815				3					
				m129591				360					
				m129706				22					
				m130466				200					
D3484-041 3 *D3484-041* Tail Light Fairing Assembly, LH (JP)		Manufactured	No			120	Each	11.0000	11	3			DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST502				11					
				119494				10					
				86880				1					
NAS1149D0363J 3 *NAS1149D0363.J* Washer (JP)		Purchased	No			120	Each	2,154.000	10	30			DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				7					
				124392				7					
				ST276				1005					
				m123441				5					
				m130358				1000					
				ST510a				1142					
				m128429				1142					

OCT 01 2014

REFERENCE ONLY

14/10/02.

- 3.8 Fasten the D3484-041/-042 Tail Light Fairing complete with A2064-1683 Tail Light Assembly to the tailboom using the provided (10) AN3-3A bolts into the tailboom's existing holes. Torque bolts 15-25 lb-in (1.7-2.8 N-m). Refer to Figure 1, Detail A.

4.0 WEIGHT AND BALANCE

The following is the net weight increase associated with the installation of the D412-750-141/-142 Tail Light Fairing Kit.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D412-750-141 <i>Tail Light Fairing Kit, LH</i>	0.13 lb 0.06 kg	6.0 in 0.2 m	0.78 lb-in 0.01 kg-m	296.1 in 7.5 m	38.49 lb-in 0.45 kg-m
D412-750-142 <i>Tail Light Fairing Kit, RH</i>	0.13 lb 0.06 kg	6.0 in 0.2 m	0.78 lb-in 0.01 kg-m	296.1 in 7.5 m	38.49 lb-in 0.45 kg-m

5.0 PARTS LIST

Qty – 141	Qty – 142	Part Number	Description
X		D412-750-141	TAIL LIGHT FAIRING KIT, LH
	X	D412-750-142	TAIL LIGHT FAIRING KIT, RH
1		D3484-041	TAIL LIGHT FAIRING ASS'Y, LH
	1	D3484-042	TAIL LIGHT FAIRING ASS'Y, RH
10	10	AN3-3A	BOLT
10	10	AN960JD10	WASHER

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Revision: **A**

Date: 05.11.29